

Docket No. 303.229US2  
WD #224972.wpd

Micron Ref. No. 96-0613.01

**CLEAN VERSION OF PENDING CLAIMS**

**SILICON-GERMANIUM DEVICES FOR CMOS FORMED BY ION IMPLANTATION AND  
SOLID PHASE EPITAXIAL REGROWTH**

Applicant: Leonard Forbes

Serial No.: 09/132,157

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*Claims 11, 13, 14, 24-28, 32 and 38-43 as of November 28, 2001 (Date of Response to  
Final Office Action after RCE).*

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11. (Six times amended) A p-channel metal-oxide-semiconductor transistor, comprising:
- a silicon substrate;
  - a silicon dioxide ( $\text{SiO}_2$ ) gate oxide, coupled to the substrate;
  - a gate, coupled to the  $\text{SiO}_2$  gate oxide;
  - source/drain regions formed in the substrate on opposite sides of the gate; and
  - a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction  $x$ , located underneath the  $\text{SiO}_2$  gate oxide and between the source/drain regions, wherein  $x$  is less than or equal to 0.6, and wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region forms a continuous  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface wherein no germanium oxide is present at the  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface as a result of ion implantation of germanium through the previously formed  $\text{SiO}_2$  gate oxide.
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13. The transistor of claim 11, wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel is approximately 100 to 1,000 angstroms thick.

14. The transistor of claim 11, wherein the molar fraction of germanium is approximately 0.2.
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24. (Six times amended) A p-channel metal-oxide-semiconductor transistor formed on a silicon substrate, comprising:
- a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of  $x$ , and formed in the substrate, underneath a silicon dioxide ( $\text{SiO}_2$ ) gate oxide and between a source region and a drain region;

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wherein  $x$  is less than or equal to 0.6, and wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region forms a continuous  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface wherein no germanium oxide is present at the  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface as a result of ion implantation of germanium through the previously formed  $\text{SiO}_2$  gate oxide.

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25. (Five times amended) A p-channel metal-oxide-semiconductor transistor formed on a silicon substrate, comprising:

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a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of  $x$ , and formed in the substrate, underneath a silicon dioxide ( $\text{SiO}_2$ ) gate oxide and between a source region and a drain region, wherein  $x$  is less than or equal to 0.6, and wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region forms a continuous  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface wherein no germanium oxide is present at the  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface as a result of ion implantation of germanium through the previously formed  $\text{SiO}_2$  gate oxide; and

wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region is formed from ion implanting germanium (Ge) into the substrate at a dose of approximately  $2 \times 10^{16}$  atoms/cm<sup>2</sup>, and wherein the Ge is implanted at an energy of approximately 20 to 100 keV.

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26. The transistor of claim 24, wherein the Ge is dispersed in the substrate to a depth of approximately 100 to 1,000 angstroms.

27. The transistor of claim 24, wherein the Ge is dispersed in the substrate to a depth of approximately 300 angstroms.

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28. (Six times amended) A p-channel metal-oxide-semiconductor transistor formed on a silicon substrate, comprising:

a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of 0.2, and formed in the substrate, underneath a silicon dioxide ( $\text{SiO}_2$ ) gate oxide and between a source region and a drain region, wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region forms a continuous  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface wherein no germanium oxide is present at the  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface as a result of ion implantation of germanium through the previously formed  $\text{SiO}_2$  gate oxide; and

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 $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface wherein no germanium oxide is present at the  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface as a result of ion implantation of germanium through the previously formed  $\text{SiO}_2$  gate oxide.

32. The transistor of claim 28, wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region was formed by a process comprising:

ion implanting Ge ions through the gate oxide on the substrate at a dose of approximately  $2 \times 10^{16}$  atoms/cm<sup>2</sup>, and wherein the Ge was implanted at an energy of approximately 20 to 100 keV; and

annealing the substrate in a furnace at a temperature of approximately 450 to 700 degrees Celsius.

38. (Four times amended) A semiconductor transistor, comprising:

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a silicon substrate;

a silicon dioxide ( $\text{SiO}_2$ ) gate oxide, coupled to the substrate;

a gate, coupled to the  $\text{SiO}_2$  gate oxide;

source/drain regions formed in the substrate on opposite sides of the gate; and

a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of  $x$ , and located underneath the  $\text{SiO}_2$  gate oxide and between the source/drain regions, wherein  $x$  is less than or equal to 0.6, and wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region forms a continuous  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface wherein no germanium oxide is present at the  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface as a result of ion implantation of germanium through the previously formed  $\text{SiO}_2$  gate oxide.

39. The transistor of claim 38, wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel is approximately 100 to 1,000 angstroms thick.

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40. (Four times amended) A semiconductor transistor formed on a silicon substrate, comprising:

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a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of 0.2 formed in the substrate, underneath a silicon dioxide ( $\text{SiO}_2$ ) gate oxide and between a source region and a drain region, wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region forms a continuous  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface wherein no germanium oxide is present at the  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface as a result of ion implantation of germanium through the previously formed  $\text{SiO}_2$  gate oxide.

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41. (Thrice amended) A semiconductor transistor formed on a silicon substrate, comprising:  
a  $\text{Si}_{1-x}\text{Ge}_x$  channel region, having a germanium molar fraction of  $x$ , and formed in the substrate, underneath a silicon dioxide ( $\text{SiO}_2$ ) gate oxide and between a source region and a drain region, wherein  $x$  is less than or equal to 0.6, and wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region forms a continuous  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface wherein no germanium oxide is present at the  $\text{Si}_{1-x}\text{Ge}_x/\text{SiO}_2$  gate oxide interface as a result of ion implantation of germanium through the previously formed  $\text{SiO}_2$  gate oxide; and

wherein the  $\text{Si}_{1-x}\text{Ge}_x$  channel region is formed from ion implanting germanium (Ge) into the substrate at a dose of approximately  $2 \times 10^{16}$  atoms/cm<sup>2</sup>, and wherein the Ge is implanted at an energy of approximately 20 to 100 keV.

43. The transistor of claim 41, wherein the Ge is dispersed in the substrate to a depth of approximately 300 angstroms and the germanium molar fraction is about 0.4.

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